



**RACING TRANSMISSIONS
& VALVE BODIES
RACING ENGINE ASSEMBLIES**

**INSTALLATION INSTRUCTIONS FOR CHRYSLER 727 AND 904
MANUAL VALVE BODY (REVERSED PATTERN PRN123) PART#42010**

Recommended Options:

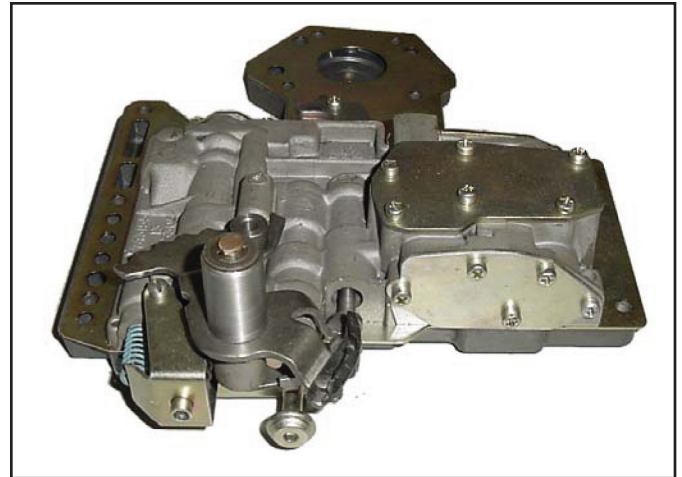
4.2 Intermediate Band Apply Lever Part# 42805
Hi-Flow Filter Part# 42600

List of Enclosed Parts:

1 Valvebody

Clearances and Adjustments:

- Front Clutch Clearance should be .050-.060
- Use all 15 springs
- Rear clutch clearance .030-.040
- Front band - 2 turns
- Rear band - 1 3/4 - 2 turns



If you have any questions regarding the proper installation and/or operation of a Tranzact Racing product, please call (317) 846-4933. You may also fax us at (765) 846-9843, or e-mail at tranzactracing@aol.com.

Warranty

Tranzact Racing offers a limited warranty covering all new products for ninety days and all repair service for thirty days from the original date of purchase to be free from flaws in material and craftsmanship. The warranty is non-transferable. Under no circumstances will Tranzact Racing extend its warranty to products, new or repaired, which have been abused, misused, or incorrectly installed. Disassembly of any product by means other than a Tranzact Racing technician will void any potential warranty. All warranty claims must be accompanied by the original invoice and are subject to the approval of Tranzact Racing.

The above stated warranty does not include any shipping charges or labor charges for installation or removal of any Tranzact Racing product.

Liability

In no manner, neither written nor implied, does Tranzact Racing accept liability for consequential or incidental damages to person or property resulting from the use or misuse of its products. Product failure occurring within the stipulations of the warranty policy will be dealt with explicitly under those particular guidelines.